

# Viking Ironclad Solo Saddlebag

## Installation for BMW R18:



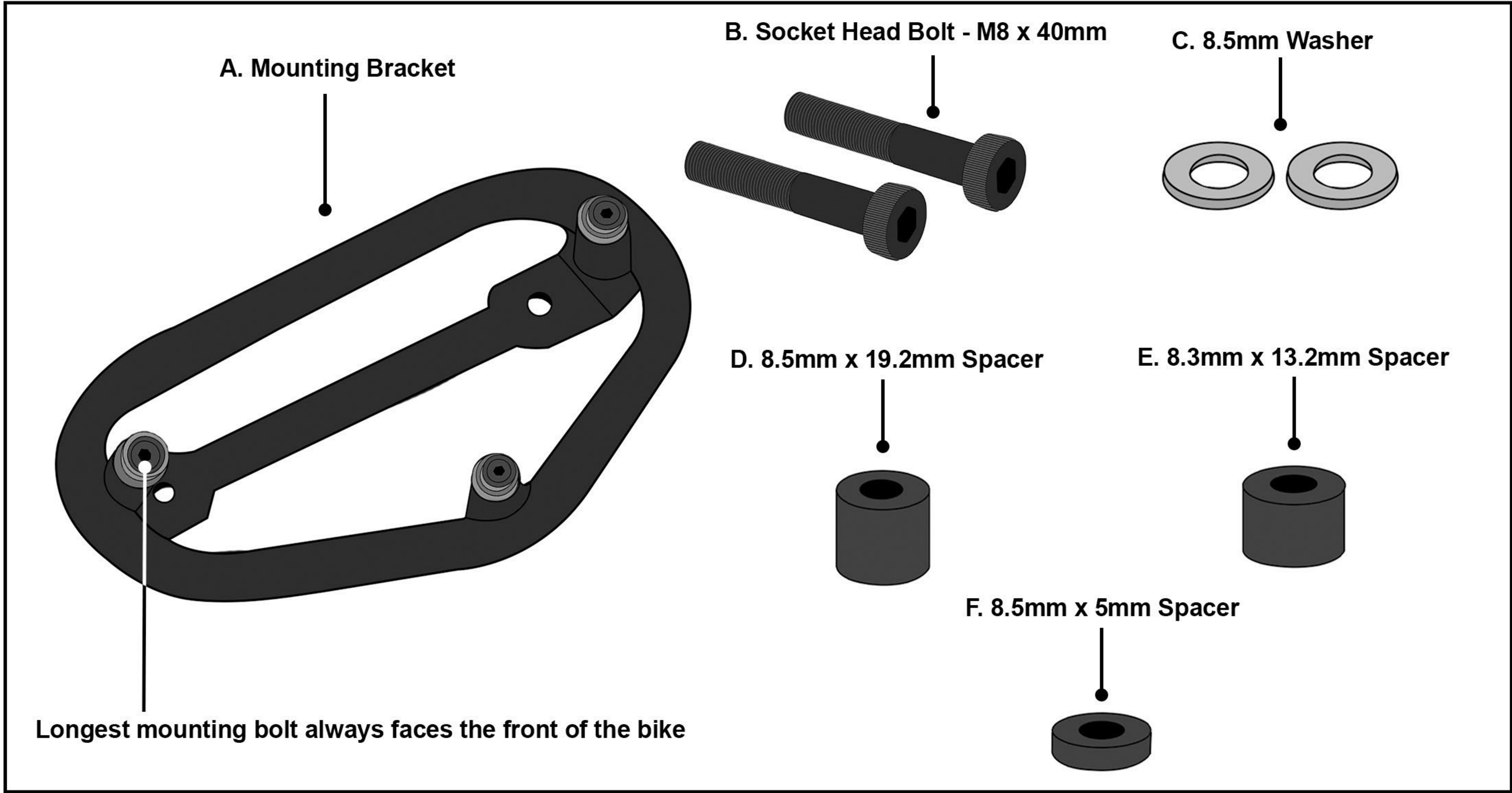
### Parts:

A	Mounting Bracket	x1
B	Socket Head Bolt - M8 x 40mm	x2
C	8.5mm Washer	x2
D	8.5mm x 19.2mm Spacer	x1
E	8.3mm x 13.2mm Spacer	x1
F	8.5mm x 5mm Spacer	x1

### Note:

- i Tighten screws with the manufacturer's specified torque.
- ii Make sure to use Loctite for the final step
- iii This Installation step shows the left-hand side, but the same steps apply to the right-hand side assembly.
- iv You may not use all the provided bolts in the kit depending on your motorcycle setup

### Parts Diagram:

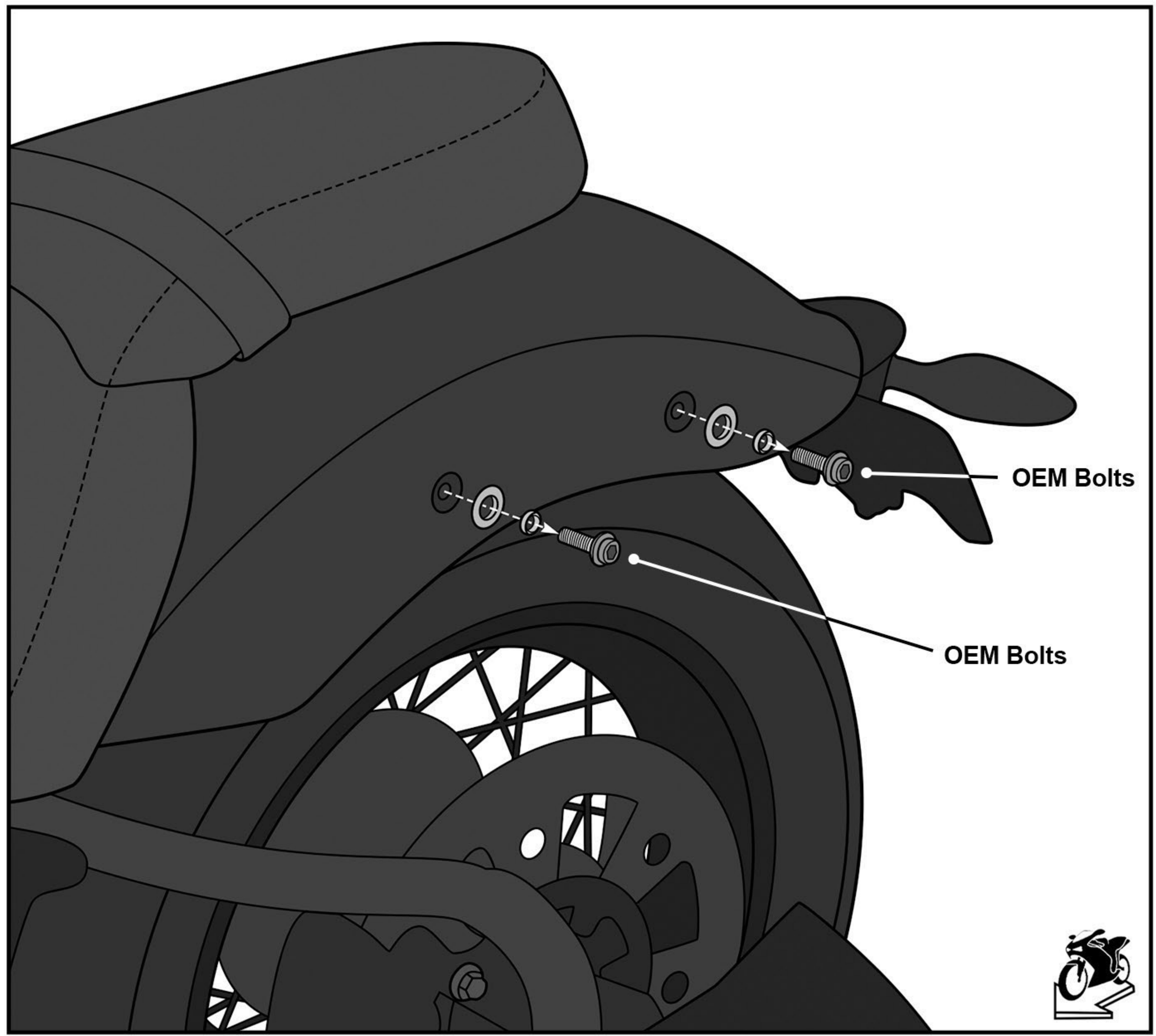


### Instructions:

#### Step 1:

Remove OEM bolts from motorcycle fender. See Fig 1.



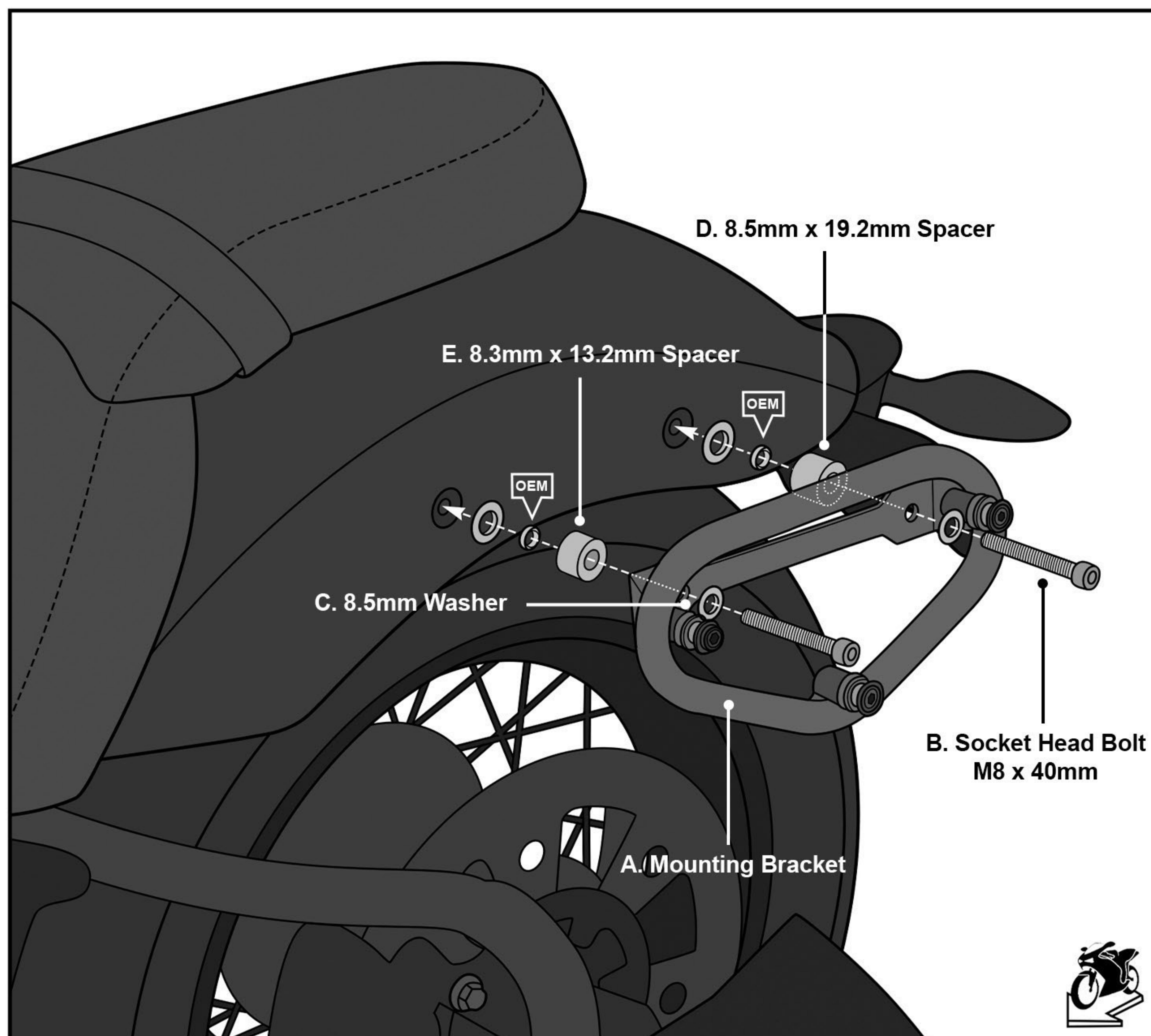


**Fig 1. Remove OEM bolts**

## Step 2:

Install mounting bracket using provided bolts, washers and spacers. See Fig 2. (With no sissy bar or luggage rack) or See Fig 3. (With Sissy Bar or Luggage Rack).

- **No Sissy Bar or Luggage Rack:**



**Fig 2. Installing mounting bracket with no sissy bar or luggage rack**



- With Sissy Bar or Luggage Rack:

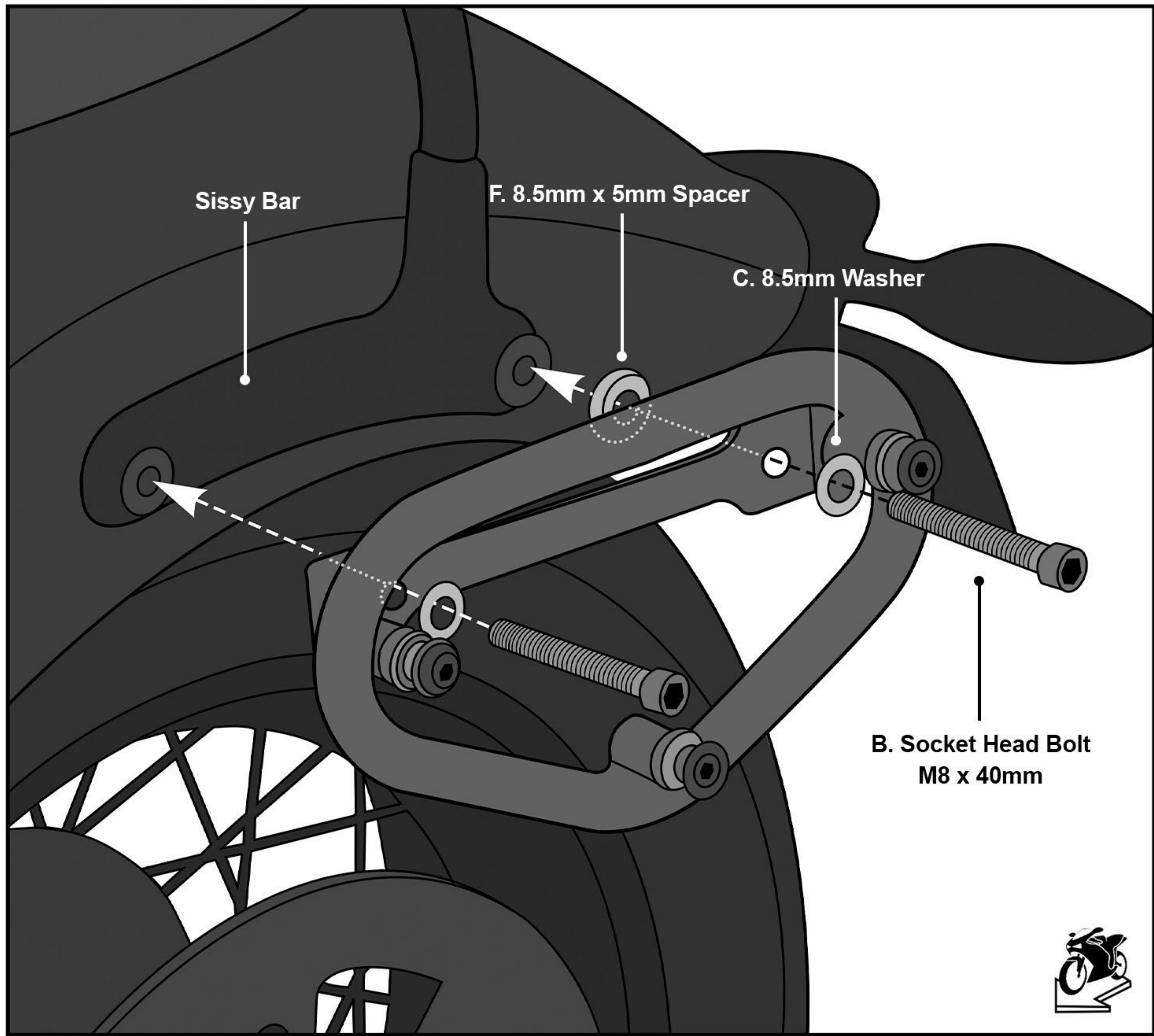


Fig 3. Installing mounting bracket with sissy bar or luggage rack

Step 3:

Use the pre-installed adapter plate in the back of the Viking Detachable Solo Bag to mount it on the bracket as shown in Fig 4. Press the Solo Bag onto the mounting pegs until it properly rests on the mounting bracket.

To release the bag, press the lever or pull the quick-release cord.

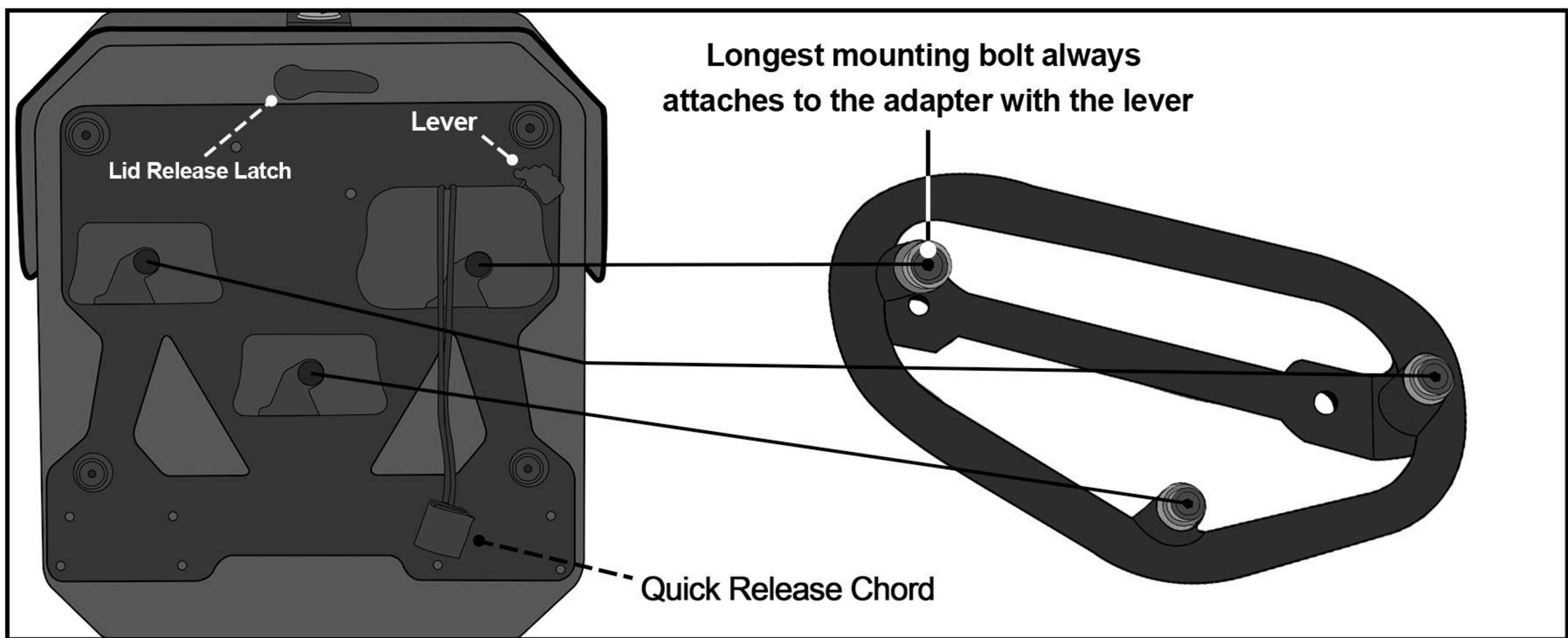


Fig 4. Attaching the bag to the bracket

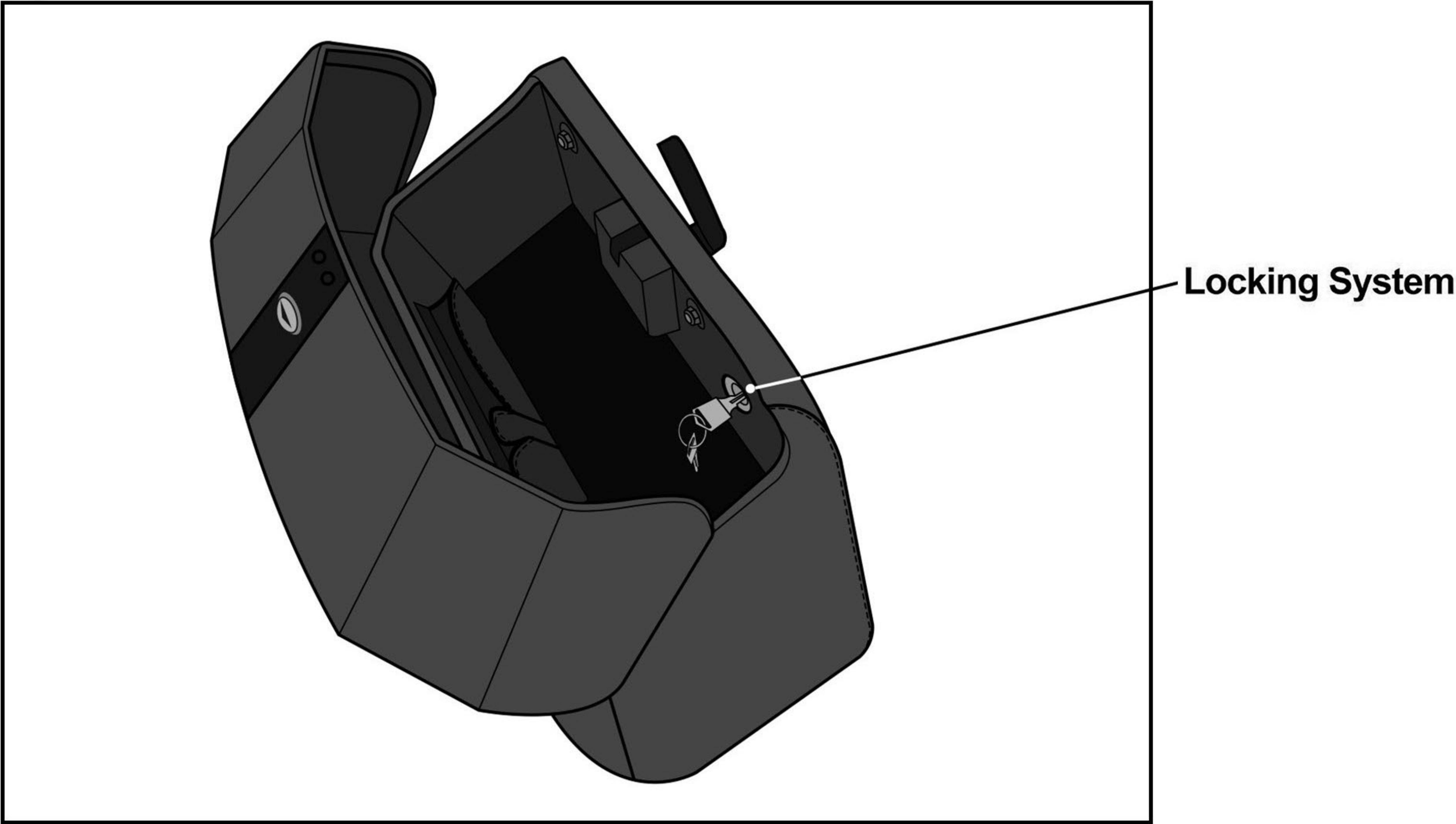


## Tip:

The quick disconnect system is key lockable. Lock / unlock the quick disconnect system from inside the bag to secure your bag against theft.

## Warning:

Always lock the quick disconnect system when the bag is installed on the bike. Failure to lock the system may result in the bag detaching while riding, which can cause damage, injury, or even death. Locking the bag is not optional—it is a critical safety requirement.



Locking System

**Congratulations, your Viking Ironclad Solo Bag is installed and you are ready to ride!**

### Warnings!

- Ensure the mounting peg bolts are securely tightened before riding to prevent accidents and maintain safety.
- Do not install if any of the mounting hardware is damaged or impaired.
- If you have any questions or concerns about the installation, call Viking Bags or consult a certified motorcycle mechanic.
- Ensure no part of the bag obstructs any of the moving parts of the bike
- Viking Bags is not liable for any damage or injury caused by improper installation or use of the product.
- Improper loading can cause vehicle handling problems, leading to death or severe injury.
- Periodically check for any signs the bags or bolts are loose and that no mounting kit parts are interfering your motorcycle's drive train, suspension, brakes, wheels, etc.

Last Update: 21 April, 2025