



Mounting instructions exhaust systems

Model: Indian Chief® 2-2 SlipOn System Omaha

! Since the assembly of exhaust systems requires technical knowledge, it must be performed by qualified personnel !

1. Dismantle the original upper and lower silencers
 - To do this, remove the two screws of the manifold cover above the catalytic converter and remove the cover
 - Loosen the two original exhaust clamps
 - Loosen and remove the two screws fixing the silencers
 - Remove the upper rear muffler and then remove the lower
2. Mount the bracket supplied, using the two Allen screws with toothed lock washer. (do not tighten)

Mount the lower rear silencer first, then the upper rear silencer

Feature lower rear silencer:

*Engraving of the Miller lettering with E-number is **not** located directly next to the retaining tab of the lower silencer*

3. Attach the supplied hinge bolt clamps to the rear muffler and slide onto the manifold. Mount the ESD to the MILLER bracket using the hex bolt.
4. Align the rear muffler with bracket and tighten all screws firmly
5. Reassemble the original manifold cover

Delivery accessories:

2 x GBS 46/49	2 x M8 x 30 Allen screw	
2 x washer	2 x hexagon head screw M8 x 14	
2 x Toothed lock washer	2x square nut	1 x Vehicle specific holder - SW-

Please note!

A large safety distance must be kept from all vehicle components, depending on their function. Pay particular attention to the brake system, cables, oil and fuel line. If necessary, a corresponding distance must be ensured by rerouting the aforementioned assemblies.

Please check all screw connections regularly for tightness.

Permissible torques: M5 - 4.9Nm | M6 - 8.4Nm | M8 - 20.6Nm | M10 - 40.7Nm

Please make absolutely sure that you do not come into contact with the exhaust system while stationary or driving, as the heat generated can cause burns.

Kind regards

MILLER Custombike GmbH

