



Mounting instructions for exhaust systems

Model: SUZUKI ® M1800R 2-2 Complete system

!!! As the installation of exhaust systems requires technical expertise, it must be carried out by qualified personnel !!!!

Please read the assembly instructions completely before assembly.

Completely dismantle the original exhaust system.

- a. Fit the exhaust bracket. (see picture)
- b. Lightly fix the manifold pipe (front cylinder) with a new flange gasket.
- c. Lightly fix the manifold pipe (rear cylinder) with a new flange gasket.
- d. Align the manifold pipes on the motorbike.
- e. Fit the silencers on the manifolds and exhaust holder. Tighten the bolts, mounting clamps, manifold flanges. connect them to the vehicle-specific
- f. Screw in the lambda sensors.
- g. Before commissioning, clean the entire exhaust system clean and free of grease.

Delivery accessories:

2 flange gaskets, 4 screws M8 x 35 with washers, 2x standard screw set, 2 GBS, wiring diagram, 1 vehicle-specific bracket, 1x M8X16 with washer, 1 S-shaped bracket with 1x M8X20, 2 washers, 1x M8 nut.

Please note!

Keep a safe distance from **all** vehicle components, depending on their function. Pay particular attention to the brake system, cables, oil and fuel lines. If necessary, a corresponding distance must be ensured by re-routing the aforementioned components.

Please check all screw connections regularly for tightness.

Please make absolutely sure that you do not come into contact with the exhaust system when the vehicle is stationary or in motion, as the heat generated can lead to burns.

With kind regards

Miller Custombike GmbH

