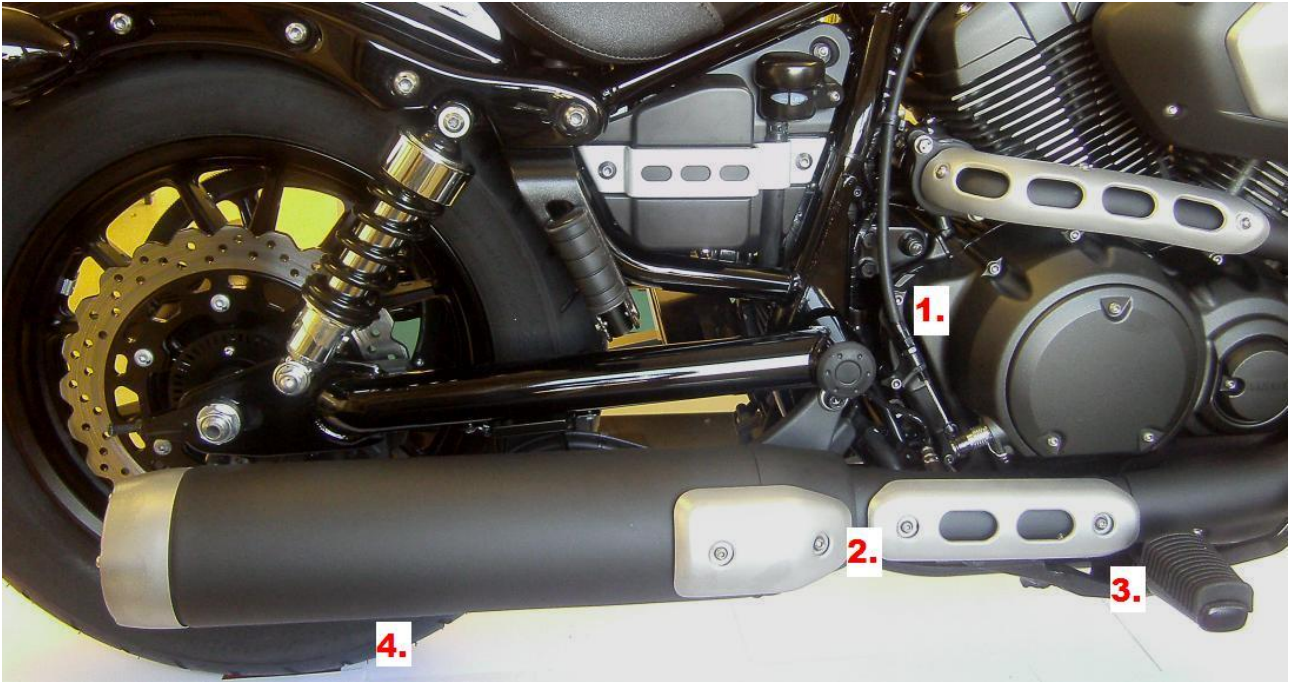
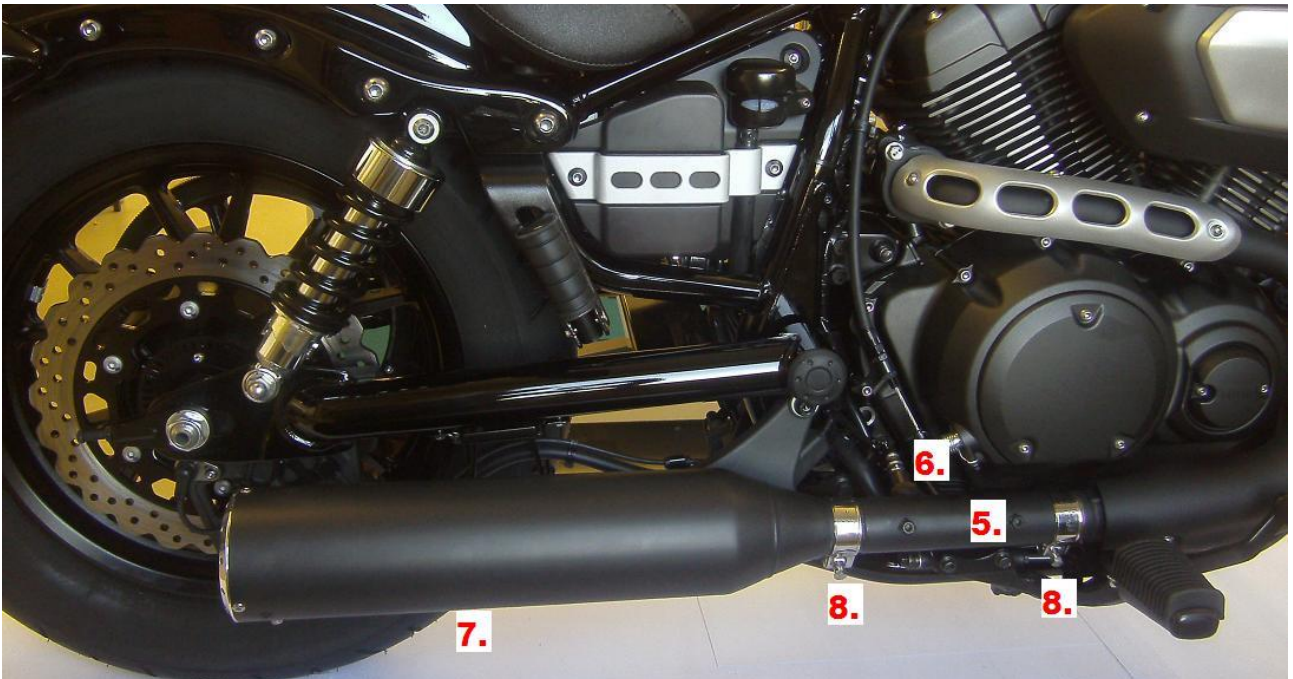


Model: Yamaha® XV950R Exhaust: Avenger / Avenger II

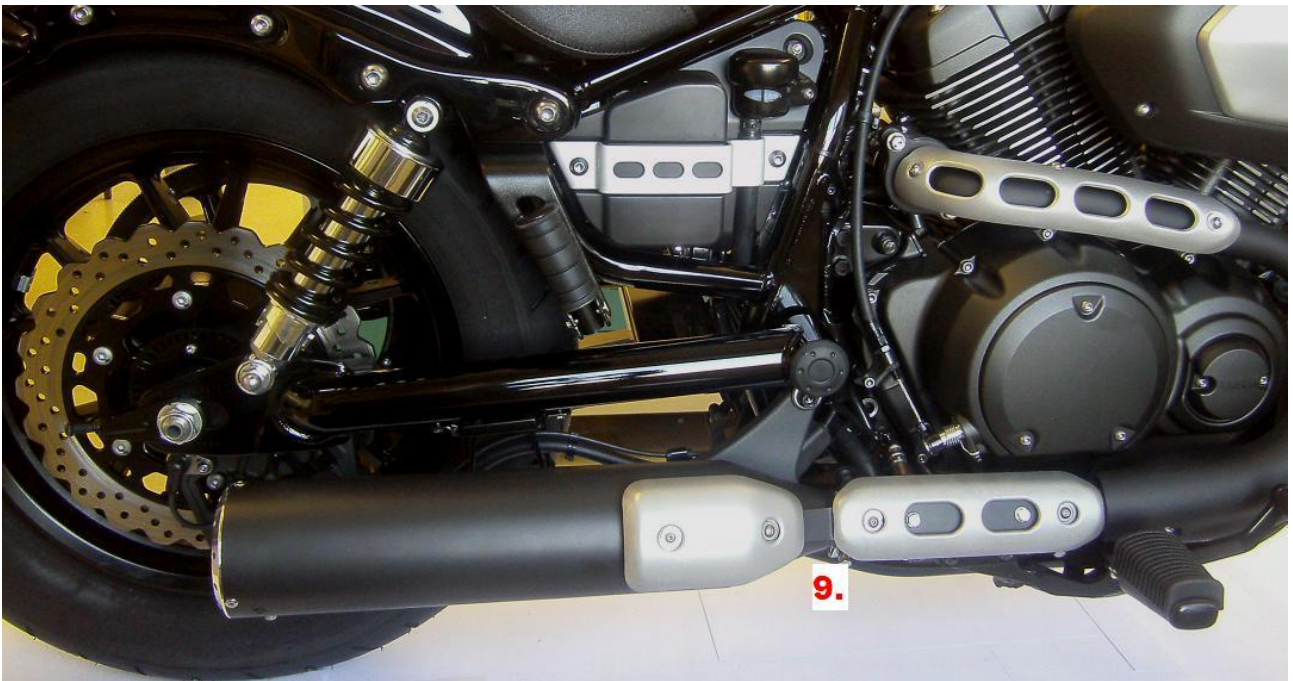
Assembly must be carried out by qualified personnel.



1. Disassemble the O2 sensor (disconnect cable connector).
2. Remove both heat shields.
3. Loosen the original manifold clamp.
4. Remove both screws and pull off the original silencer.



5. Before sliding on the intermediate pipe, the original manifold end piece / intermediate pipe must be coated with the enclosed copper paste.
6. Screw O2 sensor into intermediate pipe and connect cable connector.
7. Fit / align MILLER muffler and screw together with bracket.
8. Tighten the clamps (GBS)



9. Screw on original heat shields + orifice plate bracket.

- Check all screw connections for tightness.
- Before commissioning, clean the complete exhaust system and make sure it is free of grease. Clean with window cleaner and microfiber cloth.

Delivery accessories:

1x rear silencer , intermediate pipe, 2x GBS 44-47,
 2x screws M8 x 25 + 2x washers + 2x serrated lock washers + 2 sliding nuts,
 4x screws (Allen) M5 x 10 + 4 washers,
 2x screws (hexagonal) M6 x 10 + 2x locking washers,
 1x copper paste.

Please note!

A large safety distance must be kept from **all** vehicle components, depending on their function. Pay particular attention to the brake system, cables, oil and fuel line. If necessary, a corresponding distance must be ensured by rerouting the aforementioned assemblies.
 Please check all screw connections regularly for tightness.

Please make absolutely sure that you do not come into contact with the exhaust system while stationary or driving, as the heat generated can cause burns.

Kind regards

Miller Custombike GmbH

