



Mounting instructions for exhaust systems

KAWASAKI ® Vulcan S 650 - SlipOn Silencer

! As the installation of exhaust systems requires technical expertise, it must be carried out by qualified personnel !

1. Remove the two screws from the trim of the original silencer and remove the large trim (Fig. 1).
2. Then remove the cover at the exit of the silencer, drill out 3x rivets with a 3.3 mm drill bit (Fig. 2).
3. Pull off the small round cover
4. Slide the supplied exhaust clamp onto the MILLER "Amplifire" and push the whole thing onto the outlet on the silencer.
5. Push on the MILLER "Amplifire" until it is in contact. Inner strainer tube is in contact
6. Turn MILLER "Amplifire" to position, rivet hole over rivet hole (picture 2 + 3)
7. Tighten the exhaust clamp, if necessary, fix the rivet in the rivet hole (Fig. 4).
8. Refit original exhaust trim from point 1

Make sure that the cable for the ABS brake system is not in the exhaust gas flow, if necessary fix it to the swing arm. To do this, remove the original holder for the ABS cable.

The installation can be carried out directly on the vehicle. However, we recommend removing the complete exhaust system to make installation easier.

Before commissioning, clean the entire exhaust system clean and free of grease.

Scope of delivery:

- 1 x Exhaust trim
- 1 x Exhaust clamp (74-79mm)
- 1 x Rivet
- 1 x Cable tie

Please note!

Keep a safe distance from all vehicle components, depending on their function. Pay particular attention to the brake system, cables, oil and fuel lines. If necessary, a corresponding distance must be ensured by re-routing the aforementioned components.

Please check all screw connections regularly for tightness.

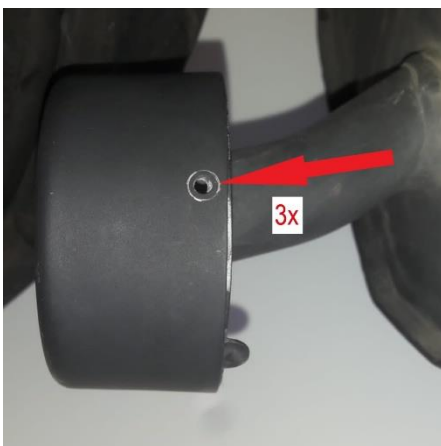
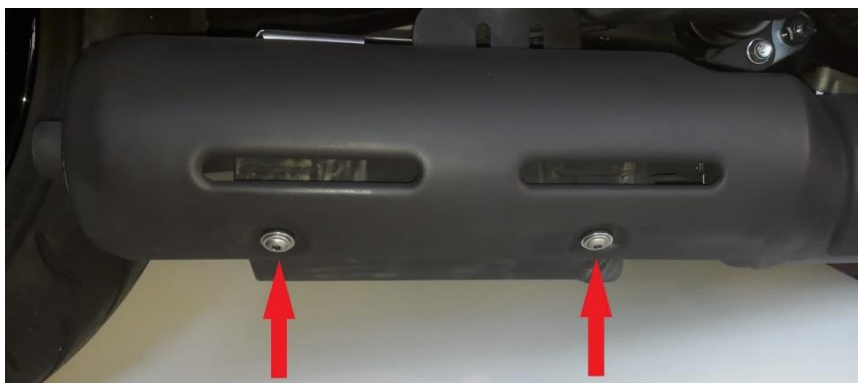
Permissible torques: M5 / 5.3Nm | M6 / 9.1Nm | M8 / 21.8Nm

Please make absolutely sure that you do not come into contact with the exhaust system when the vehicle is stationary or in motion, as the heat generated can lead to burns.

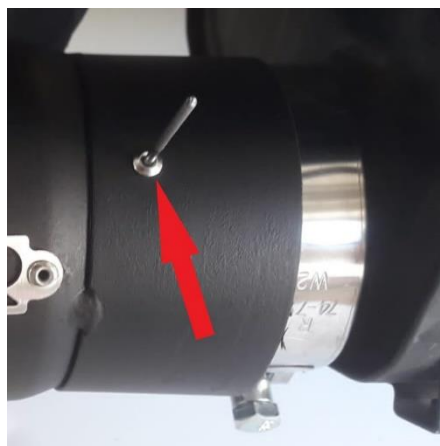
Kind regards

MILLER Custombike GmbH

Picture1



Picture2



Picture3



Picture4