



SPARES FOR ROYAL ENFIELD AND AMAL

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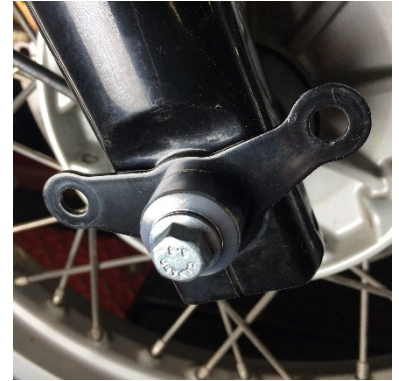
650 Front Mudguard and Stays, 60's Style - 92315



1. Support the front of the bike with jack to take the weight off the front wheel.



4. Slide the original spindle out – it may need a light tap on the left side with a rubber hammer.



7. Place the front mudguard bracket with large hole on right hand side spindle and retain with the spindle end cap and loosely tighten the M8 x 16 flanged bolt.



2. Remove the original front wheel spindle – first remove the 24mm nut and washer on the left side.



5. Using the new spindle slide back in making sure it aligns with the forks, hub, and speed sensor.



8. Loosen the M6 Hex screws on the front mudguard bracket.



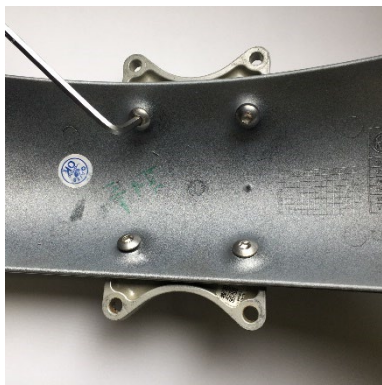
3. Loosen the pinch bolt (5 mm allen key) in the bottom of the fork on the right side.



6. Place the front mudguard bracket with small hole on left hand side spindle and replace large washer and loosely attach large spindle nut.



9. Remove the mudguard and bracket.



10. Separate the fork brace from the mudguard by loosening the M6 button heads from underneath.



11. Insert the original M6 button head screws into the plastic cups from the kit.



12. Attach the new mudguard to the bracket using the new plastic cups and the button head screws.



13. With the longest part of the mudguard inserted first, carefully align the assembly onto the fork legs.



14. Loosely refit the M6 hex head screws so the mudguard can rock up and down to allow easy access when fitting the stay screws.



15. Fit the top stay to the mudguard with the lugs facing to the front. Secure with M6 button heads, small washer on top, big washer underneath and nyloc nut.



16. Fit the bottom stay to the mudguard with the lugs facing downwards. Secure with M6 button heads, small washer on top, big washer underneath and nyloc nut.



17. Insert the M8 bolt and flanged nut into the mudguard lower bracket and the stays on the right side.



18. Insert the M8 bolt and flanged nut into the mudguard lower bracket and the stays on the left side.



19. When you are happy with the 'fit' of the mudguard, tighten all the mudguard fasteners up.



20. Tighten up spindle nut. Torque 70 N-m.



21. Tighten up pinch bolt.

Before riding check everything works as it should, all fasteners are tight, and all cables are free.